

PR100 Surface Primer

Product description: PR100 Surface Primer can be used to promote adhesion of tapes to surfaces such as powder coated metal, polythene, polypropylene, ABS, PET/PBT blends, concrete, wood, glass, metal and painted metal surfaces.

Typical Physical Properties and Performance Characteristics: The following information and data should be considered representative or typical only and should not be used for specific purposes.

Solids:	Approximately 6%
Colour:	Clear light yellow – clear dark orange
Flashpoint:	-4°F (-20°C) O.C.
Coverage:	600 sq ft (211 sq m/l) per gallon
Net weight:	750 grams per litre
Viscosity:	35 + 5cps

Application techniques: Surface Preparation: The bonding surface must be relatively clean and dry. Contaminated surfaces should be cleaned with Isopropyl Alcohol and water mixture. A clean lint-free cloth should be used.

Application: Shake well before using. Apply a thick uniform coating to the bonding surface using the minimum amount that will fully coat the surface. Allow to dry thoroughly before applying tape. This is usually accomplished in 5 minutes at room temperature. Be sure the primed surface remains free from contaminants prior to applying the tape. Porous surfaces may require two applications for uniform coverage and good adhesion. Allow first application of primer to dry before applying the second coat. PR 100 Primer may be applied with brush or swab or Easy Applicator bottle. It can also be applied with a pressurised flow gun, knurled roller or other similar type of application equipment.

Clean up: Can be removed with Isopropyl alcohol. Vigorous scrubbing may be required.

Note: Carefully read and follow manufacturer's precautions and directions for use when handling cleaning solvents.

Shelf life: One year from date of receipt by customer when the following conditions are observed:

- Keep in the original container
- Transfer only a small amount into a work vessel for use
- Keep original container tightly sealed to avoid solvent evaporation.

Precautionary information: Refer to product label and Material Safety Data Sheet for health and safety information before using this product.

