



# NC EPDM CONTACT ADHESIVE TECHNICAL DATA SHEET

- Instant, Strong Bond • High Solids Formulation
- Suitable For Horizontal And Vertical Bonding

## DESCRIPTION:

Tuskbond NC EPDM Contact Adhesive is a pourable, solvent based contact adhesive, free from chlorinated solvents designed to bond EPDM and other roofing membranes to a variety of surfaces. Forming an instant, high strength bond the adhesive can be used for both the up-rise and field areas of a roof.

## TECHNICAL SPECIFICATION:

PROPERTY	TUSKBOND NC EPDM CONTACT ADHESIVE
Solvent	Hydrocarbon, Acetone, Methyl Acetate, Toluene
Solid Contents (%)	35%
Colour	Green
Coverage (approx)	55m <sup>2</sup>
VOC	65%
Available Sizes	5L

## STORAGE & SHELF LIFE:

Protect from extremes of temperature in a controlled environment between 15 and 35°C, and away from direct sunlight. DO NOT ALLOW THE PRODUCT TO FREEZE. Stored under the correct conditions, in original, unopened containers, the product will have a shelf life of 12 months.



# TUSKBOND

*Roofing Solutions*

## NC EPDM CONTACT ADHESIVE TECHNICAL DATA SHEET

### DIRECTIONS FOR USE:

- Surfaces to be bonded should be clean, dry and free from dust or other contaminants.
- Pour the adhesive directly onto surfaces to be bonded and spread out using a suitable tool.
- Adhesive should be spread to allow 80%-100% coverage of both surfaces with a coat weight of 25g/m<sup>2</sup>.
- Allow the solvents to flash off so the adhesive becomes dry to the touch. Dependant on ambient temperatures and thickness of adhesive, this can take between 10-25 minutes. If sufficient time is not given, then blisters could form in the membrane.
- Bring the two surfaces together and apply even pressure, paying particular attention to any edges. Be aware that an instant, aggressive bond will be formed.

### DISCLAIMER:

All the information in the Data Sheet is based on practical experience and is published in good faith. However, because we have no control over the manner or conditions in which our products are used, or over work undertaken or end product manufactured by the purchaser, we cannot accept liability for results. Responsibility for ascertaining the suitability of products for purpose rests with the purchaser. All conditions, representations, statements, warranties or guarantees whatsoever, whether express, implied or statutory, in respect of any goods manufactured, sold or supplied by us are hereby expressly excluded and we accept no liability in respect of any claim for damage or consequential loss caused to any property arising directly or indirectly out of the use of our products or goods.

