



# EPDM CONTACT ADHESIVE TECHNICAL DATA SHEET

- Instant, Strong Bond • Long Open Time
- Suitable For Horizontal And Vertical Bonding

## DESCRIPTION:

Tuskbond EPDM Contact Adhesive is a pourable, solvent based contact adhesive designed to bond EPDM and other roofing membranes to a variety of surfaces. Forming an instant, high strength bond, the adhesive can be used for both the up-rise and field areas of a roof.

## TECHNICAL SPECIFICATION:

PROPERTY	TUSKBOND EPDM CONTACT ADHESIVE
Solvent	Dichloromethane
Solid Contents (%)	28%
Colour	Green
Coverage (approx)	70m <sup>2</sup>
VOC	72%
Temperature Resistance	100°C
Available Sizes	5L

## STORAGE & SHELF LIFE:

Protect from extremes of temperature in a controlled environment between 15 and 35°C, and away from direct sunlight. DO NOT ALLOW THE PRODUCT TO FREEZE. Stored under the correct conditions, in original, unopened containers, the product will have a shelf life of 12 months.



# TUSKBOND

*Roofing Solutions*



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### DIRECTIONS FOR USE:

- Surfaces to be bonded should be clean, dry and free from dust or other contaminants.
- Pour the adhesive directly onto surfaces to be bonded and spread out using a suitable tool.
- Adhesive should be spread to allow 80%-100% coverage of both surfaces with a coat weight of 25g/m<sup>2</sup>.
- Allow the solvents to flash off so the adhesive becomes dry to the touch. Dependant on ambient temperatures and thickness of adhesive, this can take between 5-15 minutes. If sufficient time is not given, then blisters could form in the membrane.
- Bring the two surfaces together and apply even pressure, paying particular attention to any edges. Be aware that an instant, aggressive bond will be formed.

### DISCLAIMER:

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