

## PRODUCT DESCRIPTION

The **Q600** is a high flow SBR/SIS adhesive that can be sprayed or hand applied to create a bond between two substrates. The **Q600** has excellent sprayability allowing it to form a great bond to many substrates. **Q600** is a very fast cure adhesive allowing for fast production flow processing and can be applied by a brush, roller or air-fed spray system.

### ADVANTAGES

- Contact adhesive
- Very fast flash-off
- Excellent bonding properties
- Fully portable

## DIRECTIONS FOR USE

- Materials to be bonded must be dry, clean and free of grease. Use spray gun for the application.
- Complete the adhesion promptly by applying manual or mechanical pressure.

**Note:** it is suggested to use the adhesive at temperature no lower than 15°C. In case the material is stocked in cold ambient, recondition before using.

## STORAGE

### HANDLING & STORAGE

- Consult Material Safety Data Sheet prior to use.
- Do not store at temperatures over 50°C.
- Avoid exposure to direct sunlight.
- For optimum performance, store at 18°C during use, but must always be above 15°C.
- When connected, keep valve open and hose pressurised at all times.
- Always test product to determine suitability for your particular application prior to use in production.

## CHEMICAL TECHNICAL DATA

Base	SBR/SIS
Colour	Clear
Temp. Resistance	60°C - 65°C
Application Temperature	15°C - 25°C
Viscosity CPS	300cps @ 20°C
Cure-Time	24hrs
Open-Time	0 - 7 minutes @ 20°C
Shelf Life	12 months months from date of manufacture
Storage	15°C - 25°C
Health & Safety	See MSDS
Cleaner	<b>TensorGrip® C101</b>
Packaging	205 ltr & 1000 ltr

## SPECIAL PRECAUTIONS

Allow substrates to acclimatise to normal room temperature (18°C) for 48 hours before bonding. Do not exceed open time of the adhesive. If adhesive is expelled wet or as a jet, canister is too cold – move to warm environment and allow to thoroughly acclimatise before reusing.

### CAUTION

- Use only in well ventilated areas.
- DO NOT thin or reactivate with solvents.
- DO NOT incinerate.
- DO NOT expose to extreme heat over 50°C.
- Release pressure before disconnecting hose.
- Test for suitability before use.

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