

*Best bond  
in the business...*

**Typical substrates and INDASOL  
adhesive suggestions:**

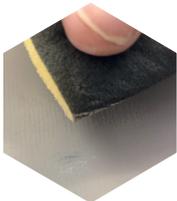
**Composite panels. Mirror acrylic, ACM,  
BCP, DI-BOND and delicate surfaces –**  
912LX for Snap Fix and 910LX for Simple Fix

**Metals, wood, acrylic glass –** 900 for 7  
minute set, 930 for 25 minute set, Rapid for  
3 minute set, 800 or 2020 for crystal clear

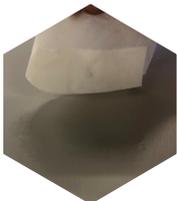
**Rimless letter – 800**

# INDASOL HOW TO GUIDE LOCATOR BONDING

When applying locators (Snap Fix or Simple Fix) to substrates, there are a few basic steps that need to be taken. Firstly ensure you have the correct adhesive for the substrate. When working with delicate surfaces, such as, Mirror acrylic ACM, BCP, DI-BOND etc, we advise using either INDASOL 910LX (Simple Fix) or INDASOL 912LX (Snap Fix). The reason for this is that standard 2 part locator bonding adhesives can generate heat which may distort the face of the substrate.



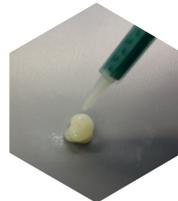
**Step 1:** Lightly scuff the substrate and back of locator with sandpaper. This is an optional process, however by doing this it does increase the surface area for the bond.



**Step 2:** Ensure the substrate and locator are clean. Use INDASOL IPA surface cleaner if necessary to remove finger grease and any sanding dust from step 1. For stainless steel and low surface energy substrates, use INDASOL 1960 primer



**Step 3:** Place cartridge into gun and remove cap. Gently squeeze trigger until adhesive appears in left and right outlet. This is to burp the cartridge. Fix nozzle in place and dispense a small amount into a waste container to ensure you have a perfect mix.



**Step 4:** Apply a blob of adhesive to the substrate. Ideal size would be same diameter as locator foot at approx. 2-3mm high.



**Step 5:** Place the locator into the adhesive. Do not force it flat to the substrate. Just move around gently so that the adhesive come out of the edge and bonds to the outer diameter of the foot. You should be left with approx. 0.5mm-1mm thick adhesive between foot and substrate.



**Step 6:** Leave for 24 hours (or as advised on data sheet) to fully cure before fixing.

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